

FIG. 1

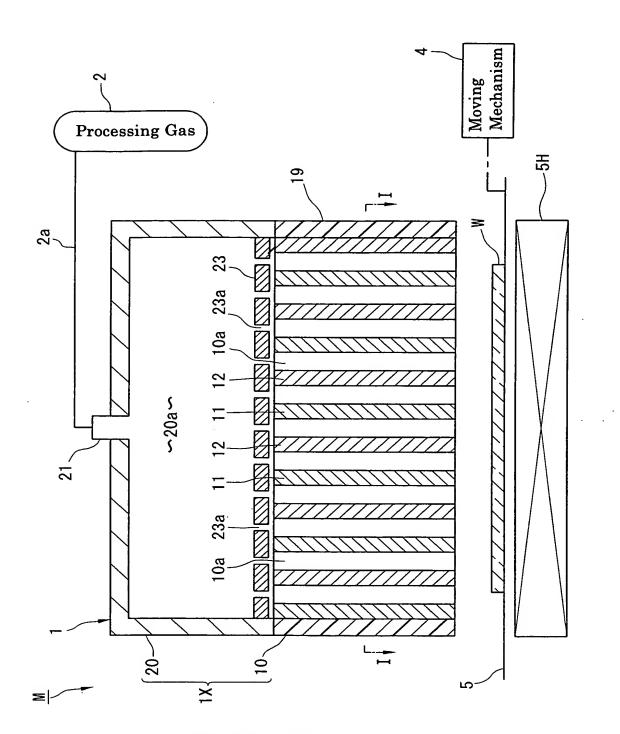
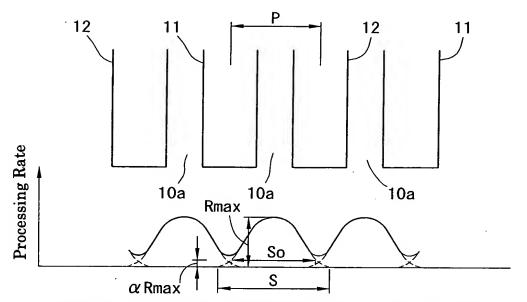


FIG. 2

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Position along left and right direction on the Workpiece

FIG. 3

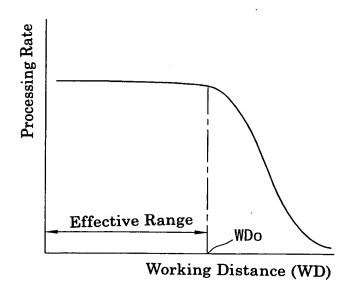


FIG. 4

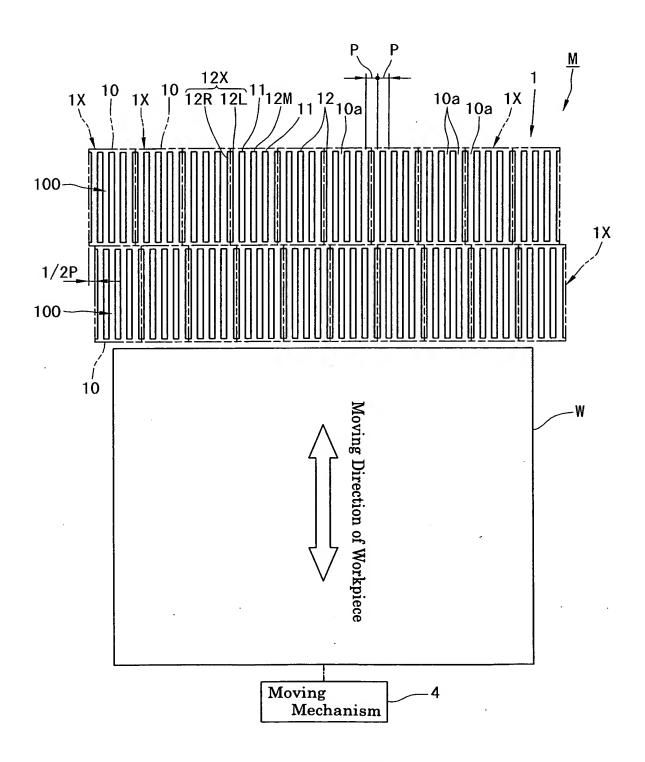


FIG. 5

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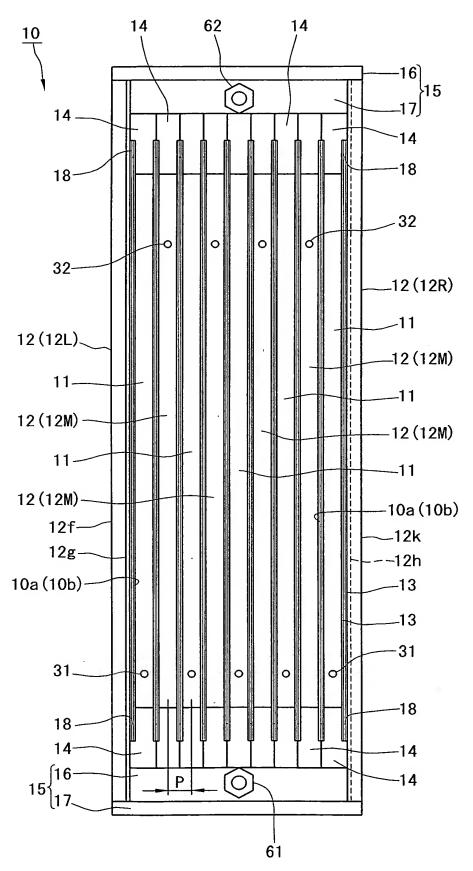


FIG. 6

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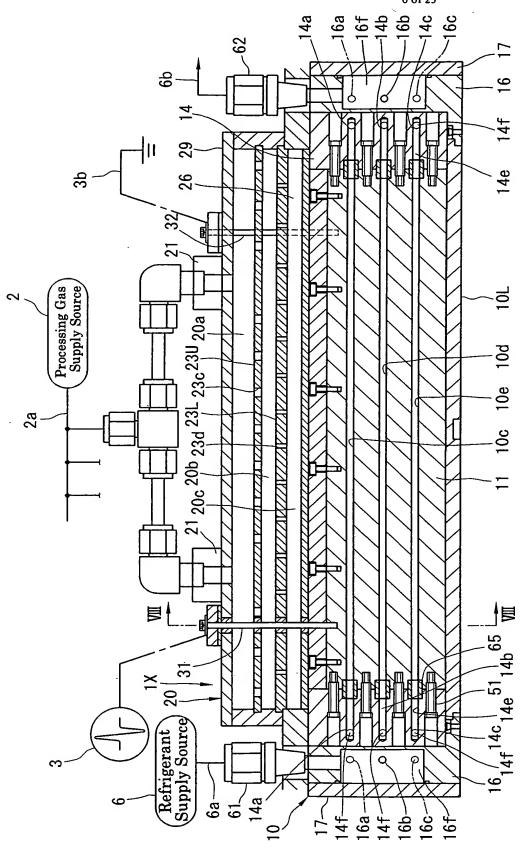


FIG. 7

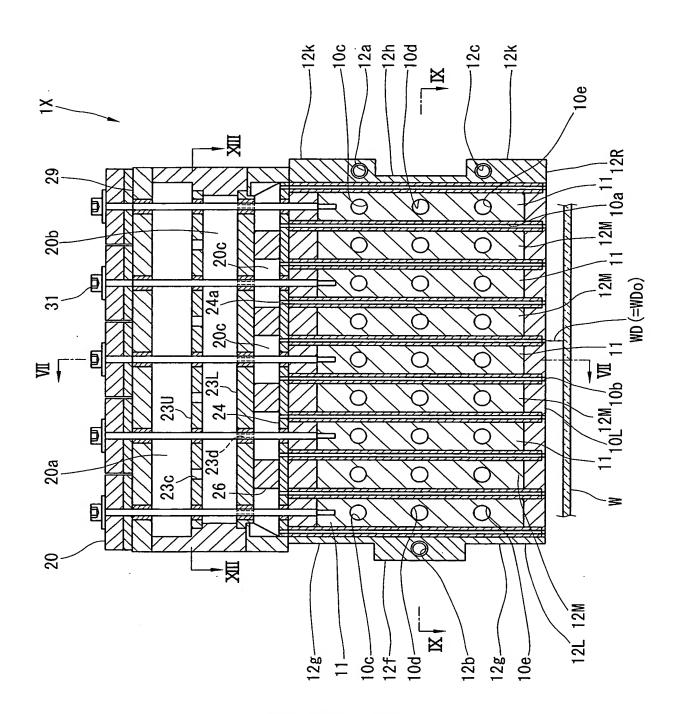


FIG. 8

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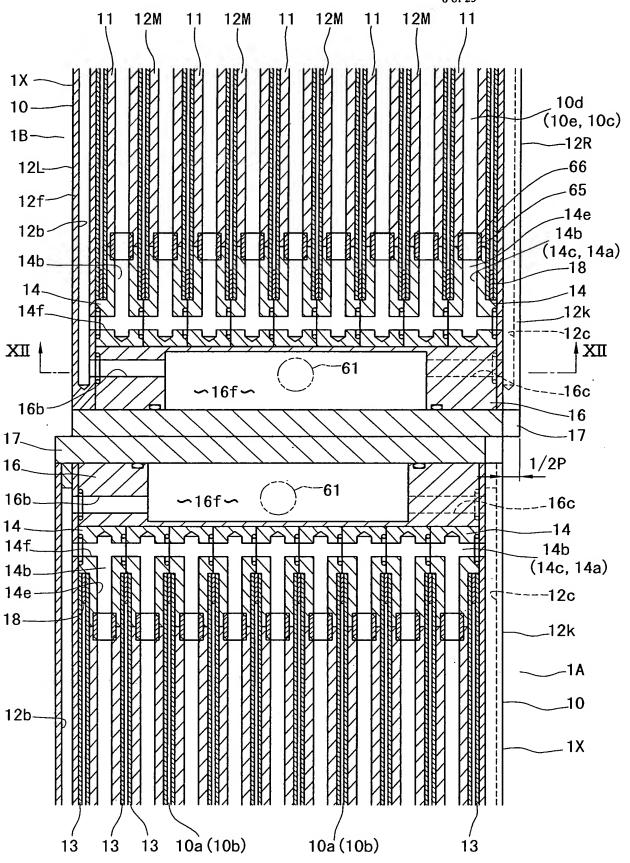


FIG. 9

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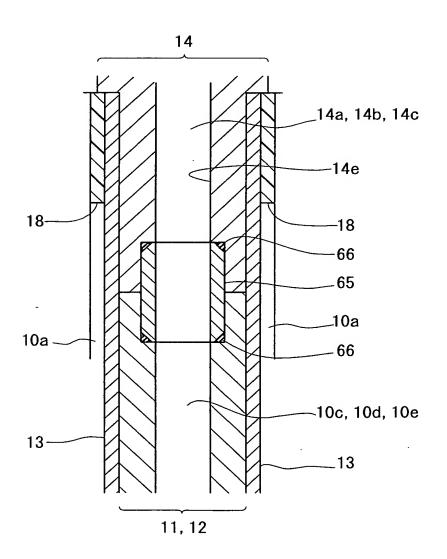
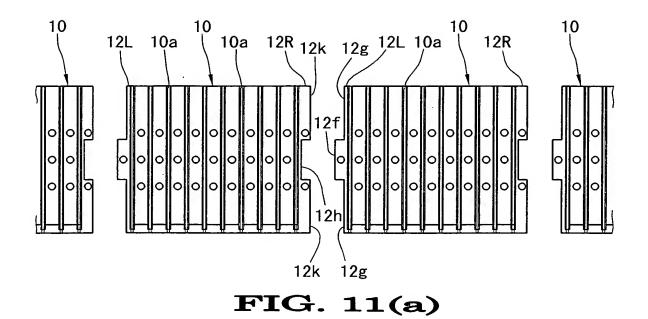


FIG. 10

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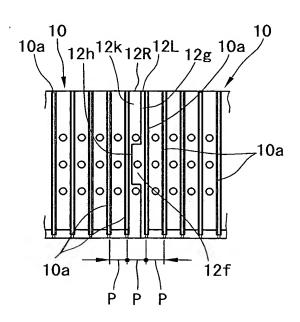


FIG. 11(b)

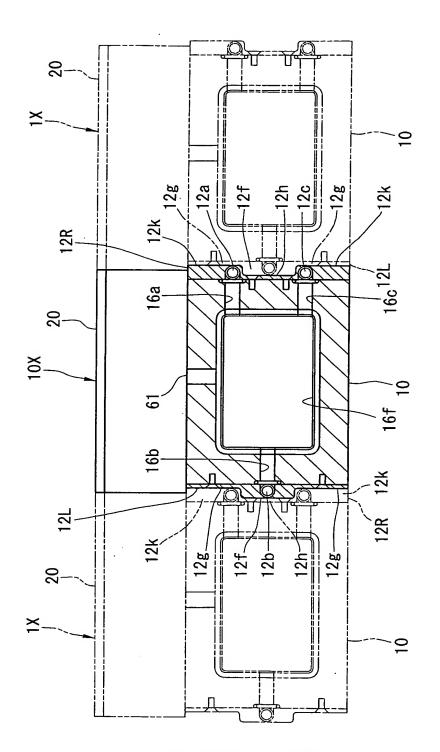


FIG. 12

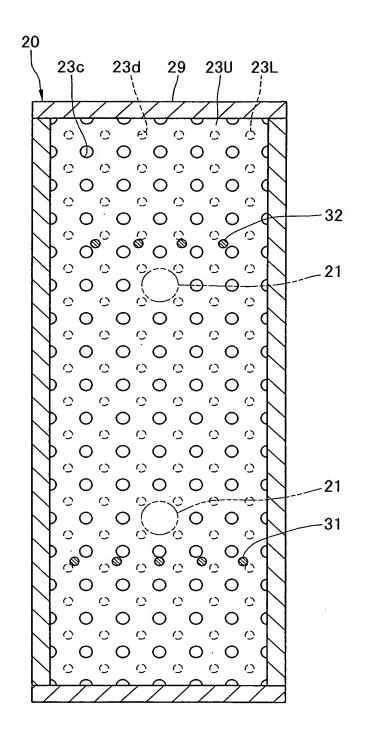
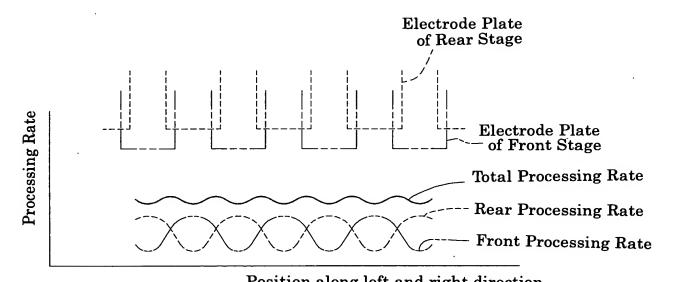


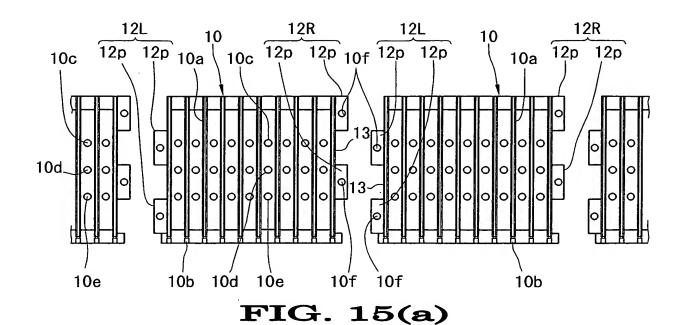
FIG. 13



Position along left and right direction on the Workpiece

FIG. 14

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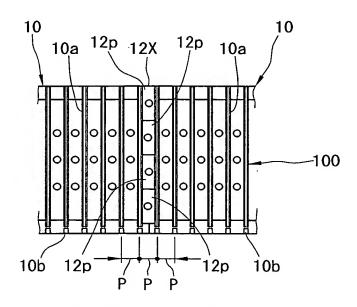


FIG. 15(b)

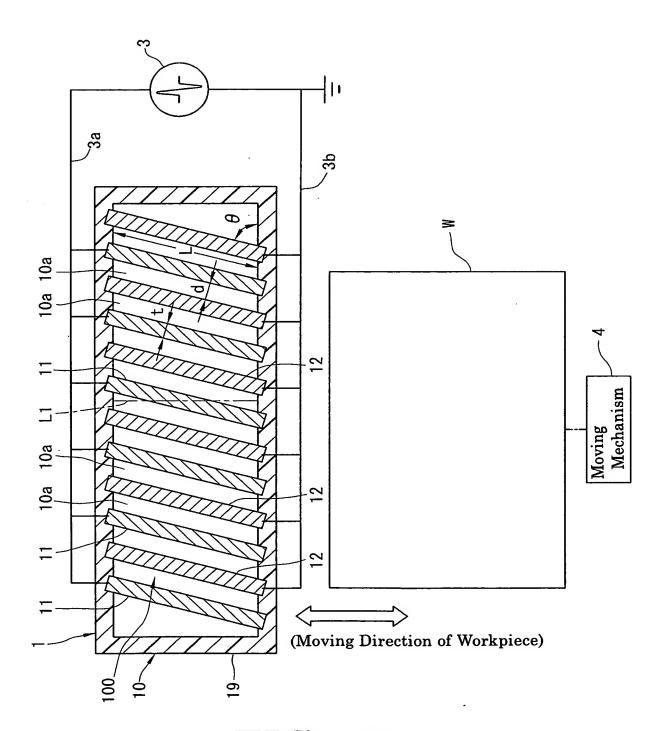


FIG. 16

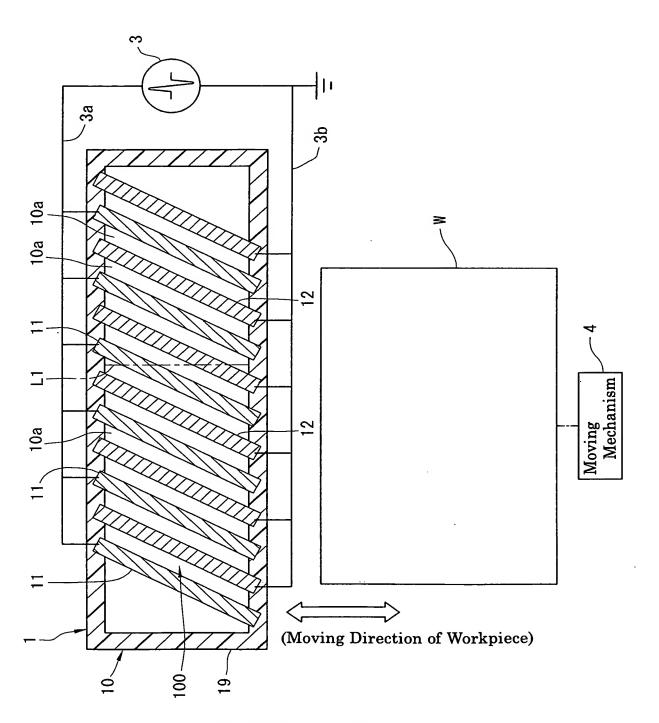


FIG. 17

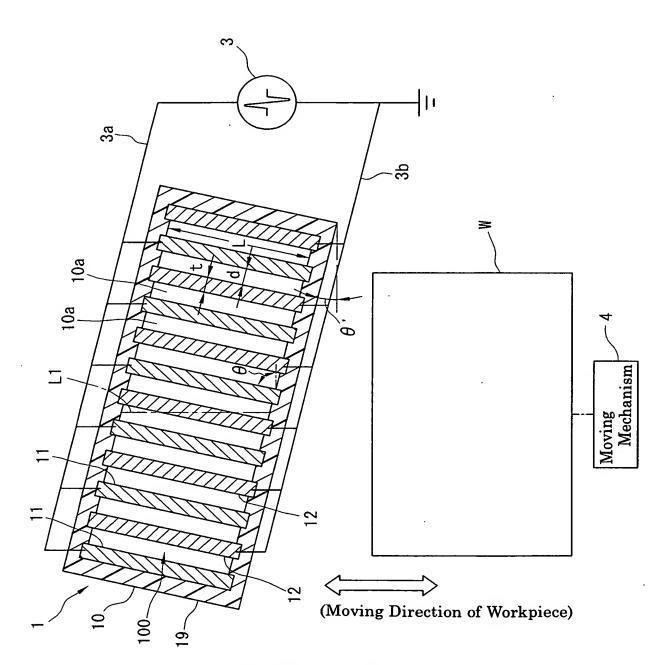


FIG. 18

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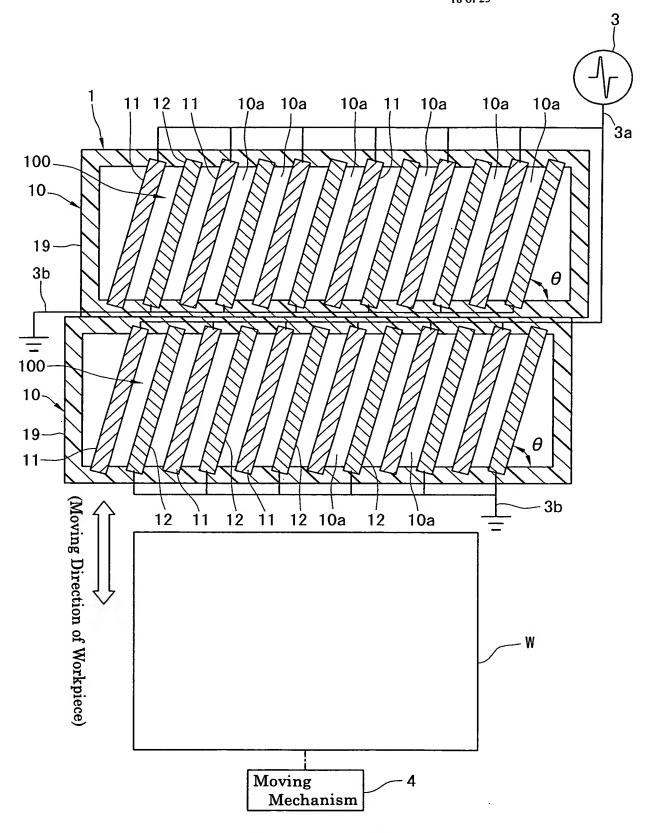


FIG. 19

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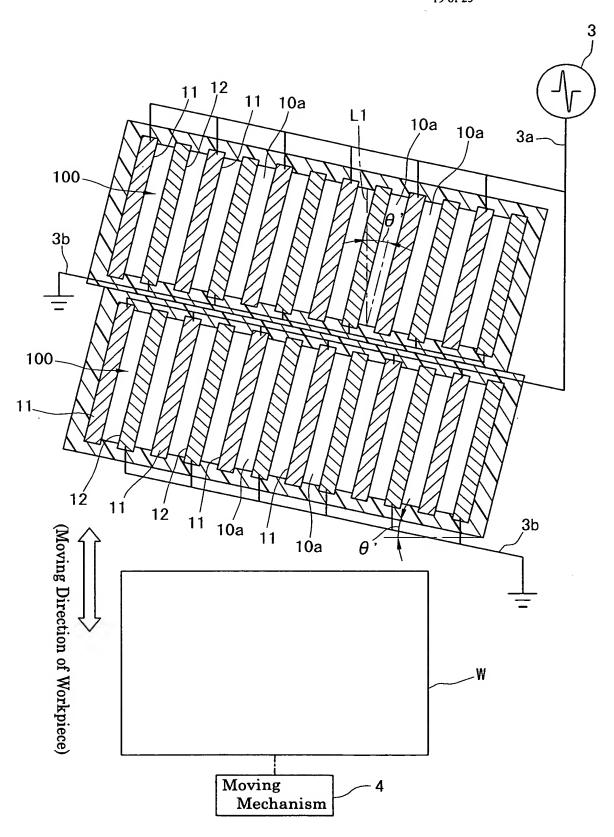


FIG. 20

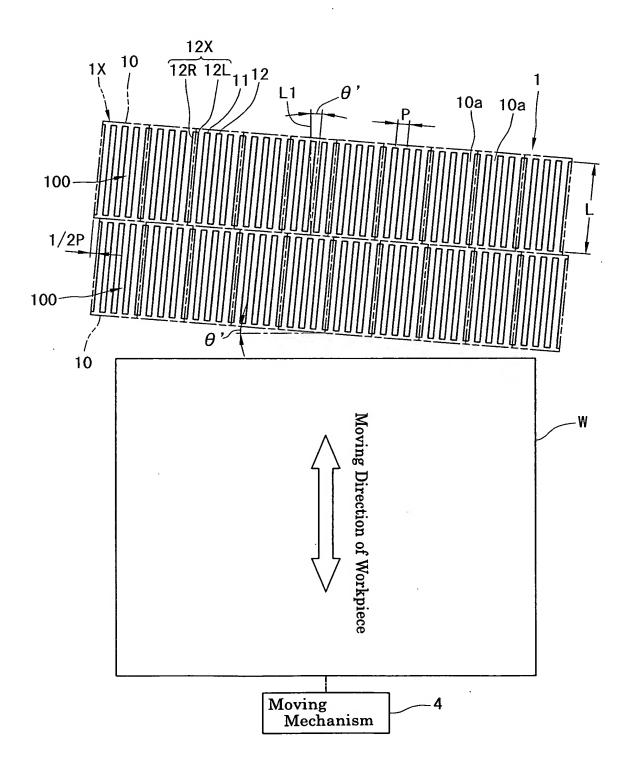


FIG. 21

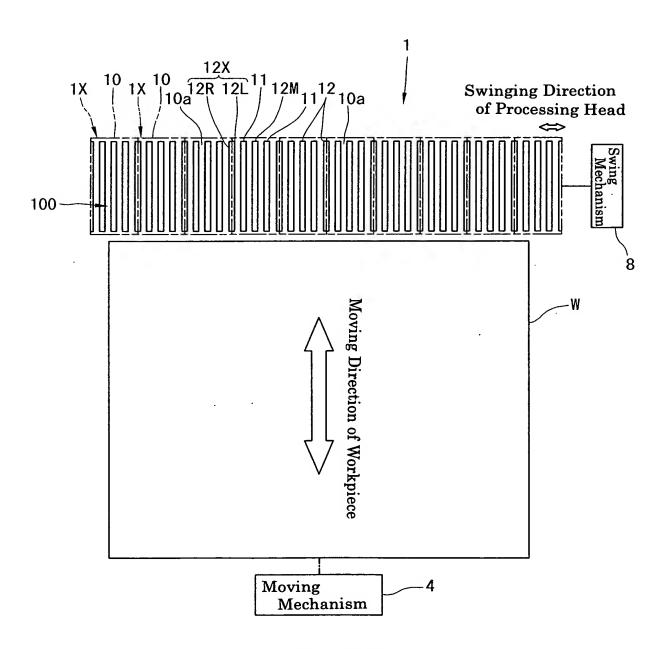


FIG. 22

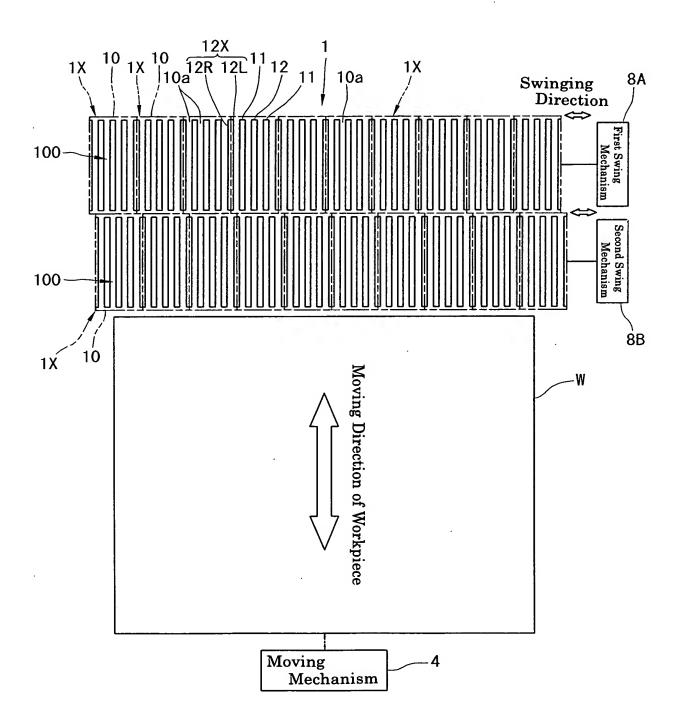


FIG. 23

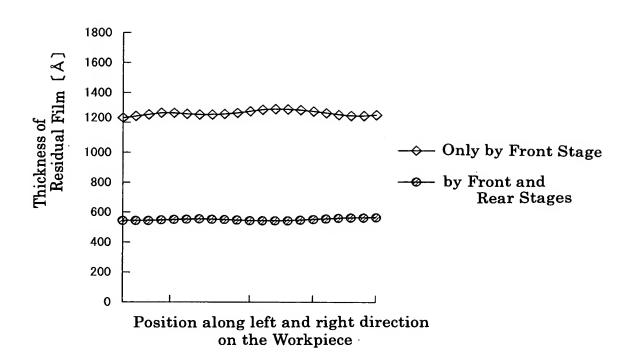


FIG. 24